



UDT-CERT MANAGEMENT SYSTEMS CERTIFICATION BODY

ANNEX TO THE CERTIFICATE TO COMPLY WITH THE STANDARD EN ISO 3834-2:2021

No. CSW/0413/2022

Issue I of 23.12.2022

1) Type of products:

- pressure and non-pressure vessels
- technological pipelines,
- transmission pipelines,
- offshore structures,
- steel and aluminium structures.

2) Scope of work:

manufacture, assembly, repair, modernization.

3) Product standards / specifications:

PN-EN 13445	Unfired pressure vessels
PN-EN 13480	Metallic industrial piping
PN-EN 286-1	Simple unfired pressure vessel designed to contain air or nitrogen – Part 1: Pressure vessels for general purposes
WUDT-UC	Technical conditions of Office of Technical Inspection (UDT). Pressure equipment.
PN-EN 378	Instalacje ziębnicze i pompy ciepła – Wymagania dotyczące bezpieczeństwa i ochrony środowisk
ASME B31	ASME CODE FOR PRESSURE PIPING B31
ASME B31.1	Power Piping
ASME B31.3	Process Piping
ASME Section V	Boiler and Pressure Vessel: Nondestructive Examination
ASME Section VIII	Boiler and Pressure Vessel: Pressure Vessels
ASME Section IX	Boiler and Pressure Vessel: Welding and Brazing Qualifications
NORSOK STANDARD M-101	Structural steel fabrication
NORSOK STANDARD M-120	Material data sheets for structural steel
NORSOK STANDARD M-501	Surface preparation and protective coating
NORSOK STANDARD M-601	Welding and inspection of piping
AD 2000	Merkblatt HP3

4) Application methods of welding (acc. to PN-EN ISO 4063):

- 111, 131, 135, 136, 138, 141, inne: 142, 523.

5) Parent materials (acc. to ISO / TR 15608):

1, 2, 3, 5, 6, 8, 10, 11, 34, 41, 43, 44, 45, 51, 22, 23

6) Welding personnel:

welders have checked qualifications according to the requirements of the standard: PN-EN ISO 9606-1, PN-EN ISO 9606-2, PN-EN ISO 9606-3, PN-EN ISO 9606-4, PN-EN ISO 9606-5, PN-EN ISO 14732.





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7) Welding coordination personnel:

Bartosz Kaszubowski is qualified in accordance with the standard PN-EN ISO 14731.

8) NDT personnel:

personnel with proven skills in accordance with the requirements of the standard PN-EN ISO 9712, Competences verified by the manufacturer.

9) Documents used by manufacturers, other than specified under Clause 2.2 of standard PN-EN ISO 3834-5:

PN-EN 1011-2 Welding - Recommendations for welding of metallic materials - Part 2:
Arc welding of ferritic steel.

PN-EN 1011-3 Welding – Recommendations for welding of metallic materials - Part 3:
Arc welding of stainless steel.

10) Regulations regarding the surveillance over the certificate issued are included in the contract no. 89756/CS/2022 of 9.11.2022 on certification for the compliance with the PN-EN ISO 3834-2.

11) The certificate expires if the obligations stipulated in the contract no. 89756/CS/2022 of 9.11.2022 on certification for the compliance with the PN-EN ISO 3834-2:2021 are not satisfied.

Director of Certification and Conformity
Assessment Department

Jacek Niemczyk

